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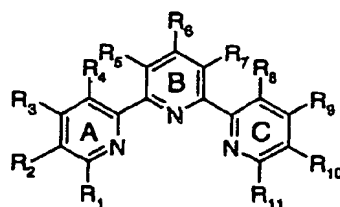
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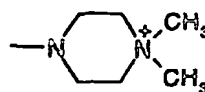
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(54) Title: USE OF METAL COMPLEX COMPOUNDS AS OXIDATION CATALYSTS



(2)



(3)

(57) Abstract: Use of metal complex compounds of formula (1)  $[L_n M_{cm} X_p]^z Y_q$  wherein Me is manganese, titanium, iron, cobalt, nickel or copper, X is a coordinating or bridging radical, n and m are each independently of the other an integer having a value of from 1 to 8, p is an integer having a value of from 0 to 32, z is the charge of the metal complex, Y is a counter-ion, q = z/(charge Y), and L is a ligand of formula (2) wherein R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub>, R<sub>5</sub>, R<sub>6</sub>, R<sub>7</sub>, R<sub>8</sub>, R<sub>9</sub>, R<sub>10</sub> and R<sub>11</sub> are each independently of the others hydrogen; unsubstituted or substituted C<sub>1</sub>-C<sub>18</sub>alkyl or aryl; cyano; halogen; nitro; -COOR<sub>12</sub> or -SO<sub>2</sub>R<sub>12</sub> wherein R<sub>12</sub> is in each case hydrogen, a cation or unsubstituted or substituted C<sub>1</sub>-C<sub>18</sub>alkyl or aryl; -SR<sub>13</sub>, -SO<sub>2</sub>R<sub>13</sub> or -OR<sub>13</sub> wherein R<sub>13</sub> is in each case hydrogen or unsubstituted or substituted C<sub>1</sub>-C<sub>18</sub>alkyl or aryl; -NR<sub>14</sub>R<sub>15</sub>; -(C<sub>1</sub>-C<sub>6</sub>alkylene)-NR<sub>14</sub>R<sub>15</sub>; -N<sup>+</sup>R<sub>14</sub>R<sub>15</sub>R<sub>16</sub>; -(C<sub>1</sub>-C<sub>6</sub>alkylene)-N<sup>+</sup>R<sub>14</sub>R<sub>15</sub>R<sub>16</sub>; -N(R<sub>13</sub>)-(C<sub>1</sub>-C<sub>6</sub>alkylene)-NR<sub>14</sub>R<sub>15</sub>; -N[(C<sub>1</sub>-C<sub>6</sub>alkylene)-NR<sub>14</sub>R<sub>15</sub>]<sub>2</sub>; -N(R<sub>13</sub>)-(C<sub>1</sub>-C<sub>6</sub>alkylene)-N<sup>+</sup>R<sub>14</sub>R<sub>15</sub>R<sub>16</sub>; -N[(C<sub>1</sub>-C<sub>6</sub>alkylene)-N<sup>+</sup>R<sub>14</sub>R<sub>15</sub>R<sub>16</sub>]<sub>2</sub>; -N(R<sub>13</sub>)-N-R<sub>14</sub>R<sub>15</sub> or -N(R<sub>13</sub>)-N<sup>+</sup>R<sub>14</sub>R<sub>15</sub>R<sub>16</sub>, wherein R<sub>13</sub> is as defined above and R<sub>14</sub>, R<sub>15</sub> and R<sub>16</sub> are each independently of the other(s) hydrogen or unsubstituted or substituted C<sub>1</sub>-C<sub>18</sub>alkyl or aryl, or R<sub>14</sub> and R<sub>15</sub> together with the nitrogen atom bonding them form an unsubstituted or substituted 5-, 6- or 7-membered ring which may optionally contain further heteroatoms; with the proviso that (i) at least one of the substituents R<sub>1</sub>-R<sub>11</sub> contains a quaternized atom which is not directly bonded to one of the three pyridine A, B or C and that (ii) Y is neither I<sup>-</sup> nor Cl<sup>-</sup> in the case that Me is Mn(II), R<sub>1</sub>-R<sub>5</sub> and R<sub>7</sub>-R<sub>11</sub> are hydrogen and R<sub>6</sub> is formula (III) as catalysts for oxidation reactions, and the novel metal complex compounds of formula (1), the novel ligands of formula (2) and their starting materials.



# INTERNATIONAL SEARCH REPORT

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<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC 7 C1103/395 C1103/16 C07D213/68 C07D213/74 C1103/39		
According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) IPC 7 C11D C07D		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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X	claims 1-6 ---	41, 42
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-/-		
<input checked="" type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex.		
* Special categories of cited documents : <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"G" document member of the same patent family</p> </div> </div>		
Date of the actual completion of the international search  <div style="text-align: center;">17 November 2003</div>		Date of mailing of the international search report  <div style="text-align: center;">10/12/2003</div>
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax (+31-70) 340-3016		Authorized officer  <div style="text-align: center;">Richards, M</div>

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International Application No

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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Information on patent family members

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